

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	01/07/03	



4 EACH 6061 T-6

BILL OF MATERIALS											
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE			
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	01/07/03	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA	01/07/03			
Engineer						CHECKED					
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.		300057			
		PROJECT		OASIS3	OASIS3 SPLINE RAILS						
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B	DWG. NO.	1001766.DWG	REV.
								SCALE 1:8	CAD FILE: MECH ENG ON TORNADO	SHEET 1	OF 1